



Gravity Ionized Air Rinser



Features

- Output speeds up to 3400 cans per minute
- 4-sided independent layer squaring and re-squaring
- Multiple pallet sizes and can diameters
- C11 automatic top dispensing pallet magazine
- Metal frame handler and wood / plastic frame handler
- Metal frame handling has been eliminated from impacting cycle times
- Both frame handlers are adjustable to accommodate multiple frame sizes

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BW Container Systems' Gravity Ionized Air Rinser is an invaluable machine that is becoming increasingly popular for filling operations that require dry sanitary rinsing of containers. The key procedure is the use of a high pressure ionized air assembly. This consists of an ionizer component that positively charges filtered plant air and applies the air through a header with nozzles. Empty cans are supplied to the rinser from an overhead conveyor via fittings which rotate them into a horizontal orientation. The cans enter the rinser and are rotated, open end down, to an appropriate rinsing angle. The nozzles spray a high pressure stream of the charge air into cans that are delivered downward through stainless steel gravity track. The ionized air neutralizes the static charge accumulated on containers from friction thus breaking free the particles and small debris that are clinging to the insides and outsides of the containers. The debris and particles are removed from the containers and directed through a filtered vacuum system. Once the cans are rinsed, they are then rotated back to the horizontal position and exit the rinser. Air rinsing is a fast, effective way to clean empty cans.

Depending on the product, a rinser can clean 1600 cpm per lane with gravity infeed and discharge fittings. Higher speeds are possible with air assisted tunnel track infeed and discharge conveyor. Air rinsing can also help reduce operating costs and through water conservation, have a positive environmental impact. BW Container Systems' self-contained modular rinser is designed and built to be easy to use and maintain. Lexan "gullwing" type access doors allow easy access to the rinser area and filters can be quickly inspected and replaced through the side access doors. For maximum flexibility this rinser is available in single and multiple lane configurations and will handle a variety of can types and sizes.

Changeover is accomplished with a manual change of gravity twists and adjustment of track for multiple can sizes and the use of "quick-change" or "quick-release" brackets and clamps as needed. Optional components include: gatling gun quick changeover or multiple lanes, each dedicated to a container size to minimize changeover.

Ionized Air Filtration:

- First stage: 0.3 micron coalescing filter with 5 micron particulate pre-filter and auto drain feature
- Second stage: activated carbon vapor absorbing grade coalescing filter with auto drain feature

Contact our experienced sales teams today for a comprehensive review of your application(s) and to see how our Gravity Ionized Air Rinser can benefit your company.



SPECIFICATIONS

Compressed Air Usage	3.4 SCFM @ 35 PSIG per nozzle 17 SCFM @ 35 PSIG total (single lane operation) Line size - 1/2" NPT
Utility Requirements	460/60/3 for 3 HP recirculating air fan 110VAC control voltage 80 PSI clean dry compressed air supply

Note: Specifications shown are for a standard machine and are subject to change without notice

For our European office, contact:
Plumtree Farm Industrial Estate,
Bircotes, Doncaster
South Yorkshire DN11 8EW ENGLAND
t. +44 (0) 1302 711056

Ambec CBI-Fleetwood Fleetwood Goldco-Wyard

BW Container Systems

1305 Lakeview Drive
Romeoville, IL 60446 USA

t. +1 (630) 759-6800
bwcontainersystems.com

barrywehmiller
bw
betterworld